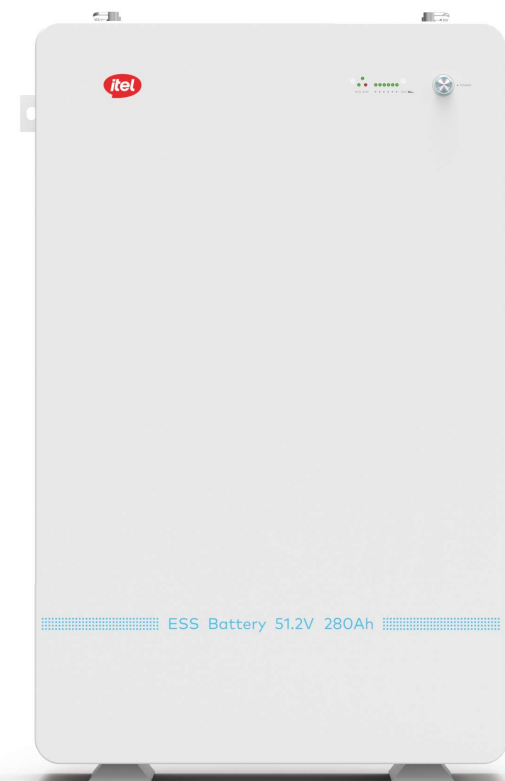




Lithium-ion Battery Pack User's Manual

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1. Product overview

1.1 Introduction:

The model LiFePO4 battery pack is designed specifically for energy storage systems, with higher efficiency and higher reliability. With the intelligent battery management system, the intelligent battery detection system. This model of LiFePO4 battery pack is ideal for off-grid and hybrid utilization, providing a long-term built solution, and has the ability to deploy and use in a variety of scenarios, such as homes, farms, factories, data rooms, hotels, etc.

1.2 Features:

- ★ LiFePO4 chemicals give batteries a safer performance, longer life and energy density
- ★ The fully intelligent battery management system (BMS) protects the battery pack and the battery from over-discharge, over-charge, over-current, and high/low temperature
- ★ The intelligent monitoring system, which can monitor and download the data to the computer in real time
- ★ The battery comes with a balance function that greatly extends the service life of the battery
- ★ The battery has no memory effect, and can deeply charge and release the battery
- ★ The self-discharge consumption is very small, more than 24 hours without the battery will automatically enter the low power mode

- ★ Environmentally friendly, free of heavy metals and harmful substances, and meets the ROHS requirements
- ★ The battery can be used in parallel for any scenario requiring a large power backup
- ★ Battery do not require active maintenance, one-time purchase guarantees life (assuming you use the right battery and follow the guidelines)
- ★ Cell meets IEC62619, and ROHS requirements

1.3 Specification and Performance:

1.3.1 Parameters

Project	Conventional Parameters
Battery Type	LiFePO4
Model	IPL-51280
Compound Mode	16P1S
Rated Capacity	280Ah
Nominal Voltage	51.2V
Energy	14.336KWh
Operation Voltage Range	43.2~57.6V

Maximum charging persistent current	150A
Maximum discharge persistent current	150A
Recommend Charge Current	140A
Operating Temperature Range	Charge: 0~60°C, Discharge: -20~60°C
Storage Temperature Range	-20~60°C
Dimension (W*D*H)	880*560*230mm
Weight	124±3%KG
Live Capacity Of Products Shipped	30% -40% Electricity delivery
Packaging Material	Carton
Communication	RS485 / RS232 / Dry Contact Point

1.3.2 Interface Definition

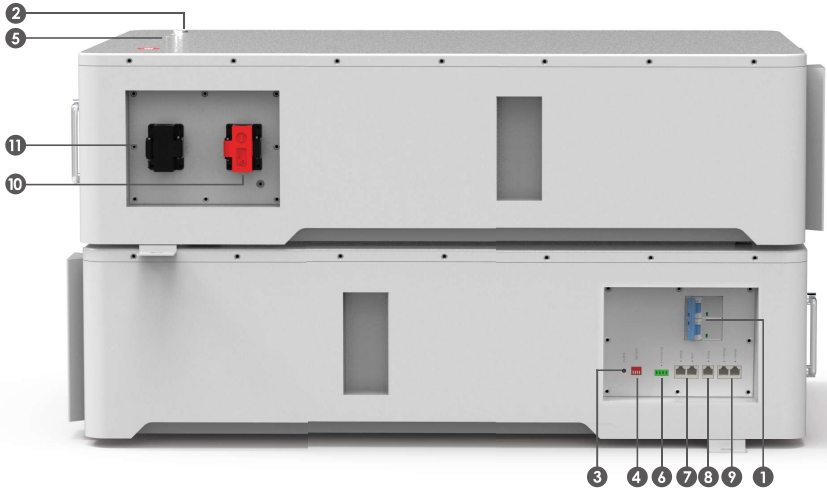
(A) Battery Appearance



(B) Battery Size



C) Panel Interface Refer To The Following Figure



Number	Project	Description
1	Air Switch	Turn off the positive terminal suboutput to protect the battery
2	POWER	Open/close output
3	Reset Key	Sleep / activation / reset
4	Dial Key	When multiple modules are connected in parallel, different address codes can be specified for each battery module, up to 15
5	Indicator Light	Displays the battery status, alarm, and capacity
6	Dry Contact Point	1 / 2 Open, close when fault protection; 3 / 4 open, low battery power alarm
7	RS485/CAN	RJ45 interface, the interface connected to the inverter
8	RS232	RJ11 interface, used for battery status monitoring
9	parallel operation RS485	RJ45 interface, used for parallel communication or battery status monitoring, manufacturer commissioning, and service
10	Positive Terminal	A pair of terminals with the same function, one connected device is expanded in parallel with other batteries. For each individual module, each terminal can realize the charge and discharge function.
11	Negative Terminal	A pair of terminals with the same function, one connected device is expanded in parallel with other batteries. For each individual module, each terminal can realize the charge and discharge function.

2. Battery management system

2.1 Description of the LED indicator light

State	Normal /Report an emergency /protect	ON /OFF	RUN	ALM	Battery Indicator LED						illustrate
					L6	L5	L4	L3	L2	L1	
		●	●	●	●	●	●	●	●	●	
Shutdown Status	Resting State	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	ALL OFF
Stand By	Normal	ON	Flashing 1	OFF	According to the electricity instruction						position in readiness
	Report an emergency	ON	Flashing 1	Flashing 3							Module Low Voltage
Charge	Normal	ON	ON	OFF	According to the electricity instruction (Top indicator LED flashing 2)						Maximum battery LED flashing (flashing 2), ALM does not flash when overcharging alarm occurs
	Report an emergency	ON	ON	Flashing 3							
	overcharge protection	ON	ON	OFF	ON	ON	ON	ON	ON	ON	If there is no urban electricity, The indicator light is in standby mode
	Over current Protection	ON	OFF	ON	OFF	OFF	OFF	OFF	OFF	OFF	Stop Charging
Discharge	Normal	ON	Flashing 3	OFF	According to the electricity instruction						
	Report an emergency	ON	Flashing 3	Flashing 3							
	Undervoltage Protection	ON	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	Stop Discharge
	Over current Protection	ON	OFF	ON	OFF	OFF	OFF	OFF	OFF	OFF	Stop Discharge
		OFF	OFF	ON	OFF	OFF	OFF	OFF	OFF	OFF	Stop Charging And Discharging

2.2 Status indication

Stand By		Charging						Discharge					
Capacity indicator light		L6●	L5●	L4●	L3●	L2●	L1●	L6●	L5●	L4●	L3●	L2●	L1●
Quantity of electricity	0% ~ 16.6%	OFF	OFF	OFF	OFF	OFF	Flashing2	OFF	OFF	OFF	OFF	OFF	ON
	16.6%~33.2%	OFF	OFF	OFF	OFF	Flashing2	ON	OFF	OFF	OFF	OFF	ON	ON
	33.2%~49.8%	OFF	OFF	OFF	Flashing2	ON	ON	OFF	OFF	OFF	ON	ON	ON
	49.8%~66.4%	OFF	OFF	Flashing2	ON	ON	ON	OFF	OFF	ON	ON	ON	ON
	66.4%~83%	OFF	Flashing2	ON	ON	ON	ON	OFF	ON	ON	ON	ON	ON
	83% ~ 100%	Flashing2	ON	ON	ON	ON	ON	ON	ON	ON	ON	ON	ON
Run The Indicator light, the●		ON						Flashing 3					

2.3 The LED Indicator Light Flashing Description

Flashing Mode	ON	OFF
Flashing1	0.25S	3.75S
Flashing2	0.5S	0.5S
Flashing3	0.5S	1.5S

3. Communication

3.1 Communication instructions

3.1.1 Parallel RS485

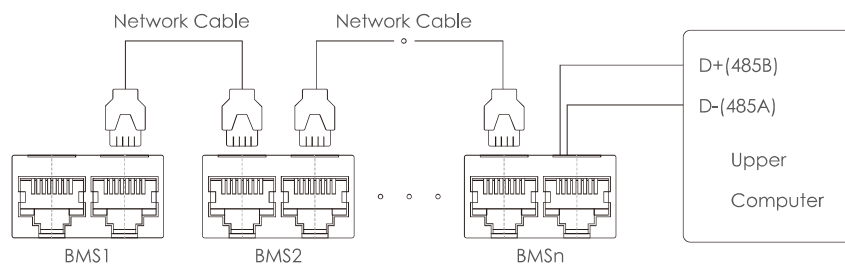
Equipped with dual RS485 interfaces,, Can view battery information,The default baud rate is 9600bps。 To communicate with monitoring equipment through RS485, Monitoring equipment as host , Polling data based on address , Address setting range is 2-15。

3.1.2 Independent RS485

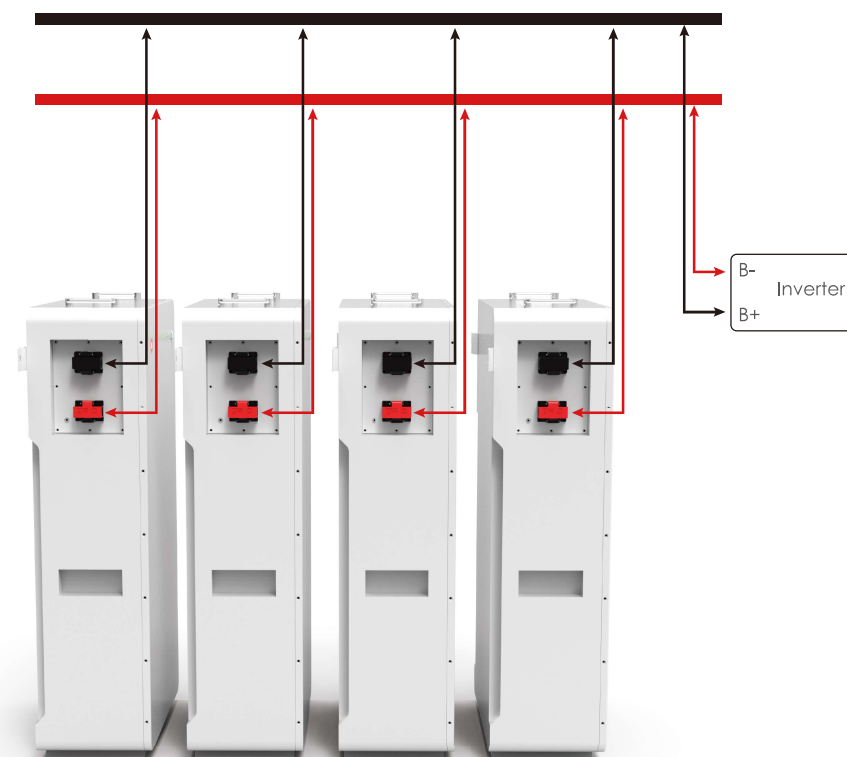
Independent RS485 interface, The default baud rate is 9600bps, This interface is used for communication with inverters, When this battery is the main unit, Can summarize slave data and communicate with inverters。

3.2 Parallel wiring method

3.2.1 Parallel communication connection method



3.2.2 Positive and negative wire connection method



- Positive busbar
- Negative busbar
- ↔ Battery positive terminal cable
- ↔ Battery negative terminal cable

★Ensure before parallel connectioncircuit breaker In "OFF" state.

3.3 Dial switch settings

When batteries are used in parallel, Different batteries can be distinguished by setting the address through the dial switch on the BMS, Refer to the table below for the definition of BMS dial switch:

The default dialing address is '1' for the host, '2-15' is the slave machine;

Host Battery "RS232" communication interface and inverter connection;

Parallel operation of two or more battery packs, Dial switch reference address

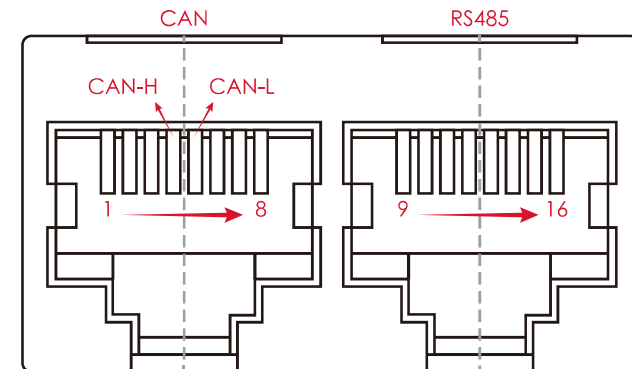
"1+2", "1+2+3", By analogy with this method...



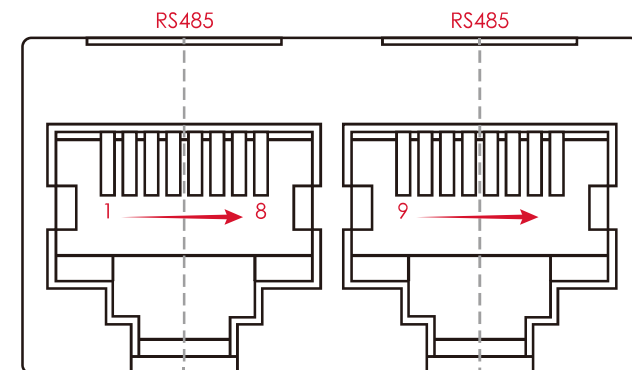
0		4		8		12	
1		5		9		13	
2		6		10		14	
3		7		11		15	

3.4 Interface definition

(1) Interface diagram



CAN and RS485 interfaces



Parallel communication port

RS485--Adopting 8P8C vertical RJ45 socket	
RJ45 pin	Definition Description
9、16	RS485-B1
10、15	RS485-A1
11、14	GND
12、13	NC

RS485 interface

RS485--Adopting 8P8C vertical RJ45 socket	
RJ45 pin	Definition Description
1、8	RS485-B
2、7	RS485-A
3、6	GND
4、5	NC
9、16	RS485-B1
10、15	RS485-A1
11、14	GND
12、13	NC

Parallel communication port

4. Battery Use Instructions

4.1 Charging

★ Charging current: cannot exceed the maximum charging current specified in this specification

★ Charging voltage: shall not exceed the maximum charging voltage specified in this specification

★ Charging temperature: The battery must be charged within the ambient temperature range specified in this specification

★ The battery adopts constant current and constant pressure charging mode, and forbids reverse charging. If the positive electrode of the battery meets the negative electrode in the opposite, it will damage the battery

4.2 Discharge

★ Discharge Current: the discharge current shall not exceed the maximum discharge current specified in this instruction. Excessive current discharge will reduce the battery capacity and cause the battery to heat up.

★ If the battery enters over discharge protection, it should be charged within 3 days. If it could not be charged in a timely manner, all connections on the battery must be disconnected.

4. 3 Discharge Temperature

★ Battery discharge must be within the temperature range specified in this specification. Immediately charging after a short time of excessive discharge will not affect the use, but a long time of excessive discharge will lead to the loss of battery performance and battery function.

If the battery is not used for a long time, it may be in a certain discharge state due to its self-power consumption characteristics. In order to prevent the occurrence of over discharge, the battery should maintain a certain amount of electricity.

5. Notes For Product Use

5.1 Warnings

- ★ Do Not Put The Battery Into The Water Or Wet It.
- ★ Forbids Charging And Using The Battery Outside Our Specified Temperature Range; Do Not Store, Charge, And Use The Product Near The Fire Sources Or Heat Sources.
- ★ When The Battery Pack Emits An Odor Or Leakage, It Should Immediately Stop Using Or Stop Charging, And Move To The Open And Ventilated Place, Stay Away From The Fire Source, And Contact Us In Time.
- ★ The Optimal Service Temperature Of Products Is $25 \pm 5^{\circ}\text{C}$, If The Product Is Not In This Temperature Range During Use.
- ★ Load Use, Do Not Connect Positive And Negative Poles.
- ★ Do Not Short-circuit The Positive And Negative Electrodes Of The Battery Pack With A

Metal Conductor.

- ★ Do Not Fire The Battery Pack Or Heat It.
- ★ It Is Strictly Prohibited To Dissect The Battery Pack, Puncture The Battery Pack With Nails Or Sharp Objects, Use Hammers Or Other External Forces, And Trample Or Fall The Battery Pack.
- ★ Strictly Prohibited Putting Battery Packs In A Microwave Or Pressure Vessel.

5.2 Charging and Discharge

- ★ The Battery Must Be Charged Using An Appropriate Charger.
- ★ Do Not Use A Modified Or Damaged Charger.
- ★ During Charging And Use, Please Stop Charging And Using It Immediately.

5.3 Storage

- ★ Store The Battery In A Cool, Dry, And Well-ventilated Place. If More Than Three Months Of Long Storage, It Is Recommended That You Should Charge The Battery Extra.

5.4 Processing

- ★ Different Countries Have Different Regulations, Please Handle According To The Local Regulations.

If There Is Any Fault Or Abnormality During Use, Please Contact Us And Do Not Remove The Battery Pack Without Permission.

Intel Lithium Battery warranty

This limited warranty covers the Intel Rechargeable Li-ion Battery models: IPL- 51280

The Intel lithium-ion batteries have 5 year intended design life, or deliver at least 6000 discharges cycles at 80% depth of 0.3C discharge /0.3C charge, at 25 environment temperature, whichever is achieved first (Under laboratory environment) .

This warranty does not include any accessories and tool kit items provided along with the product.

This warranty only covers the repair or replacement of a defective product. The repaired or replaced product will continue the original remaining warranty period. In either case, it shall not justify as a renewal of the warranty period.

The warranty continues for a certain period of years from the earlier of: 1.The date of installation of the Product; or 2.Six (6) months after the date the Product was manufactured.

Warranty conditions

1.The battery is intended to be used indoors only. Outdoor use will render the warranty void.

2.The batteries must have not be contaminated with any foreign corrosive matter.

3.The warranty does not cover the damage due to neglect or abuse such as improper installation, freezing, fire, flooding, or any acts of nature.

4.The warranty does not cover surges or spikes from the inverter or charging device that could damage the battery.

5. If the battery or batteries were not installed correctly and not according to the manual with correct settings, it could result in damage. Incorrect installation and setup will invalidate the warranty.

6. Batteries must be provided with a refresh charge every 5-6 months, while in storage, prior to final installation.

7.Warranty will be void if the firm ware or BMS on the device has been deliberately tampered with to try and reset cycle values or any data for warranty evaluation purposes.

8. If it is found that the battery is being overloaded through large current draws outside of the intended specification parameters (150Amps), it will lead to the warranty being void.

9.The warranty is non-transferable, and only applies to the original purchaser of the equipment.

10.The warranty will be void if the serial number has been tampered with or has been removed from the device.

11.The battery will not be considered effective unless it fails to deliver 50% or less of its rated capacity during claimed warranty period.

12. If the battery is interconnected or mixed with other non-Intel batteries the warranty is void.

13.Warranty will be void if the installation or commissioning has not been performed by an Intel approved installer.

14. In the event that the battery needs to be relocated it must be disconnected,

moved and re-installed by an Itel approved installer.

15.A standard 5-year warranty is provided for the BMS and trip switch. The warranty of the trip switch does not cover excessive manual use or overuse of the trip switch. The trip switch is intended to protect the Lithium Battery.

16.The operating temperature for the battery is designed to be -20 to 60 degrees Celsius,however, it is recommended to keep the battery below 25 degrees Celsius to maximise the design life and life cycle of the battery. The cycle life cannot be guaranteed if the battery is operated in temperatures exceeding 25 degrees Celsius.

Warranty Claim Process

In the event of a possible warranty claim, the following steps should be taken:

- 1.Claims under this warranty must be within 48 hours of a defect being discovered, notification must be provided to the approved re-seller of a claim.
- 2.The end user must submit the invoice for the procurement of the Product to the approved re-seller indicating date of delivery.
- 3.The reseller must send or arrange with the end user to send the battery to one of our service centres.
- 4.The service centre will evaluate the battery and validate if a claim is substantiated.
- 5.If a claim has been validated, repair and servicing of the battery will be performed.
- 6.Any replacement parts will become the property of Itel.
- 7.It is for the client to arrange delivery and collection of the unit. If the client wishes to

dispute to final evaluation decision, the product must be evaluated by a certified 3rd party testing company. You will bear the cost of any 3rd party evaluation service charge. (Unless your claim is proven to be valid, in which case Itel will be responsible for the testing costs)

If any testing of the Products capacity is required, the testing must occur in the following conditions:

- a)The test is based on a single module.
- b)The ambient temperature of the Battery Module must be $[25^{\circ}\text{C}\pm 2^{\circ}\text{C}]$
- c)The initial temperature of the battery modules pods must be $[25^{\circ}\text{C}\pm 2^{\circ}\text{C}]$
- d)100A constant current charge to 3.60V for cell, then switch to constant voltage (57.6Vdc), charge until charge current declines to 2A
- e)Constant current (140Amps) discharge till all the cell voltages are below 2.70Vdc.

Warranty Form

Note: Signature or Seal stamp required.

Itel shall have no obligation for unqualified application such as incorrect information or missing necessary information

Product Model		Serial Number (S/N)	
Company Name			
Contact Person		Contact Number	
Contact email			
Company Address			
Replacement Deliver Address			
Name of End user			
Date of Installation			

Fault Description

--

Warranty Authorized signature!

The following information must provide after faulty battery been replaced
Replacement Information

Product Model		Serial Number(S/N)	
Replaced by		Replace Date	

Replacement Information Authorized signature: